

State-of-the-Art and Status of Offshore Wind Energy in Europe

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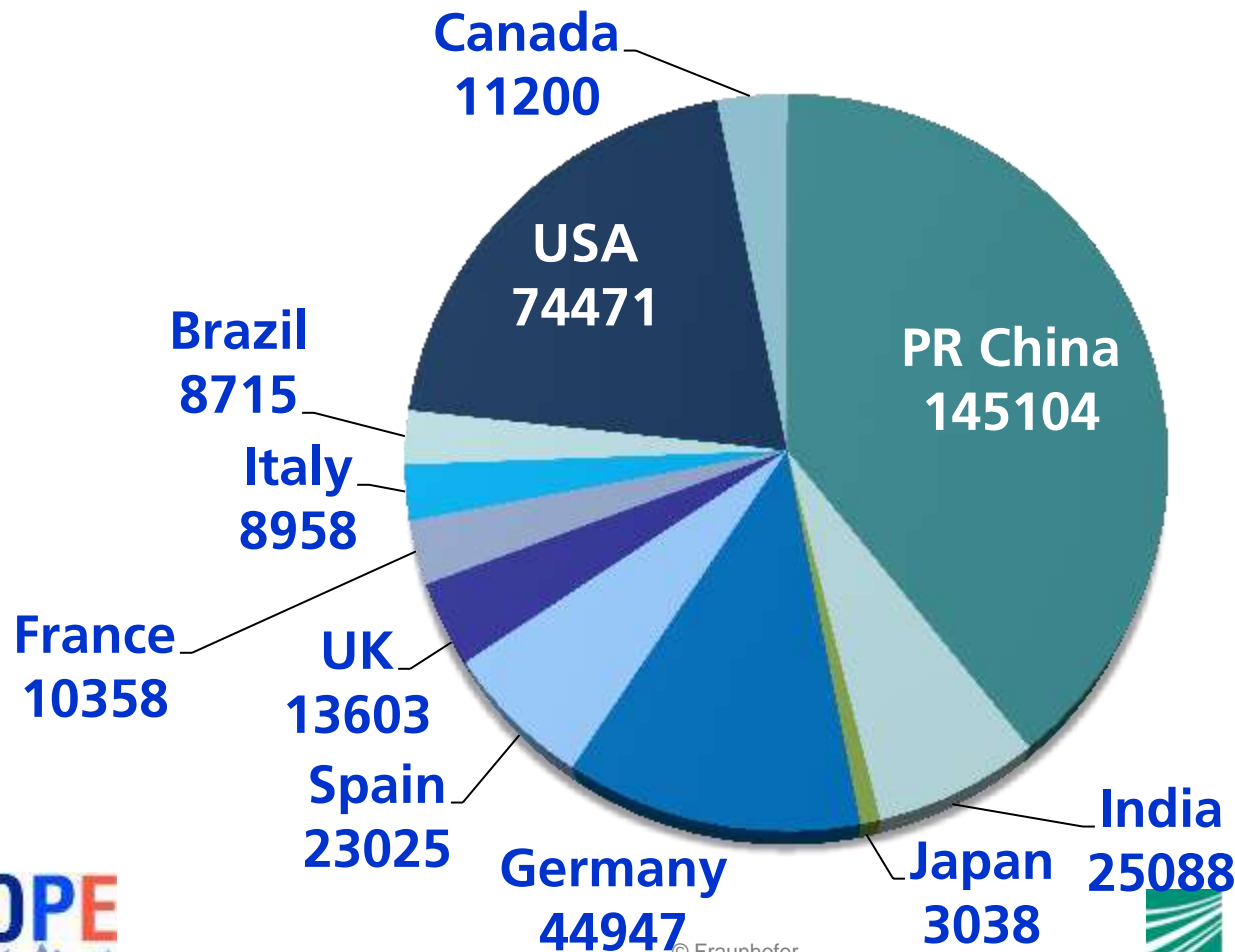
Overview

- Facts & Numbers Wind Energy
- Onshore or Offshore?
- Examples of European Offshore Projects and Research
- Fixed or Floating?
- European Research Strategy

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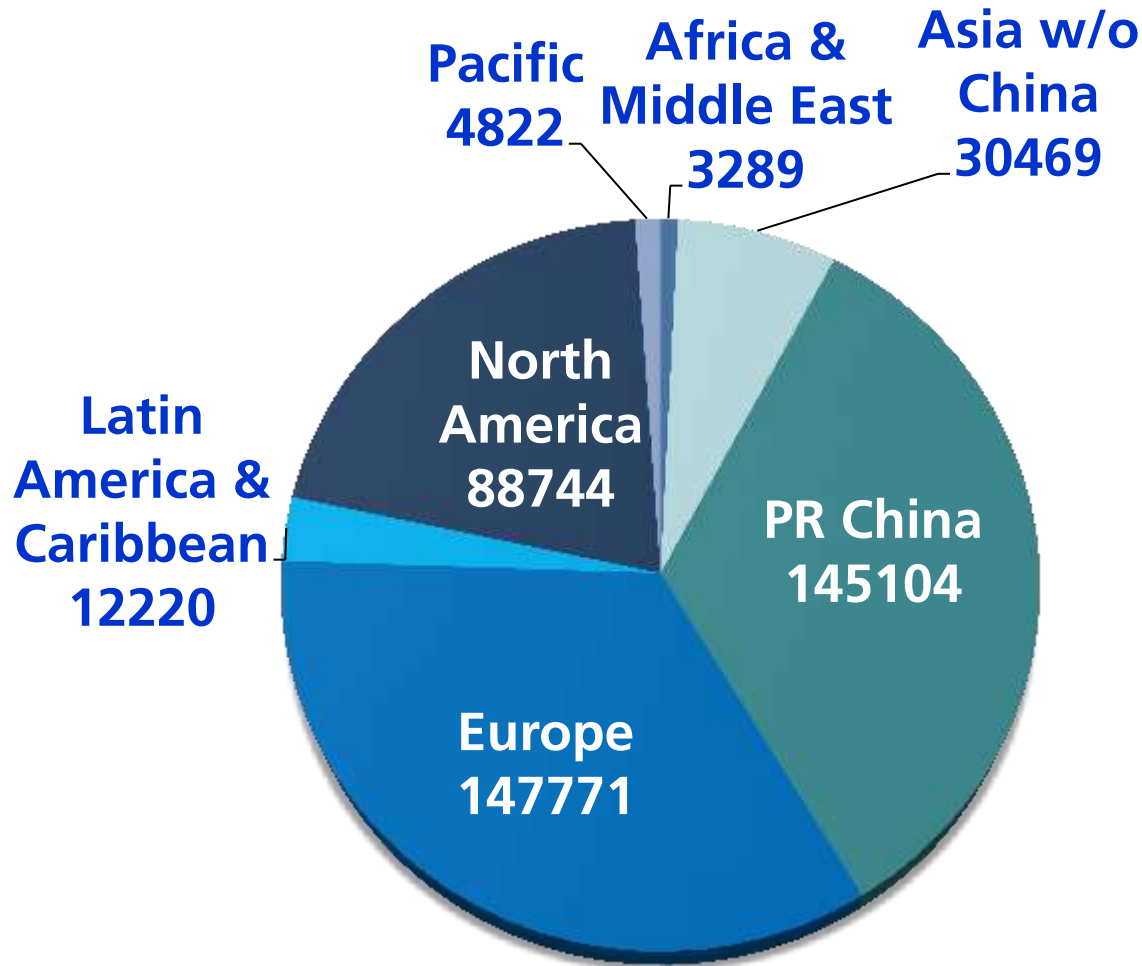
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The 10 largest markets by the end of 2015 (cumulative MW)



Source: GWEC

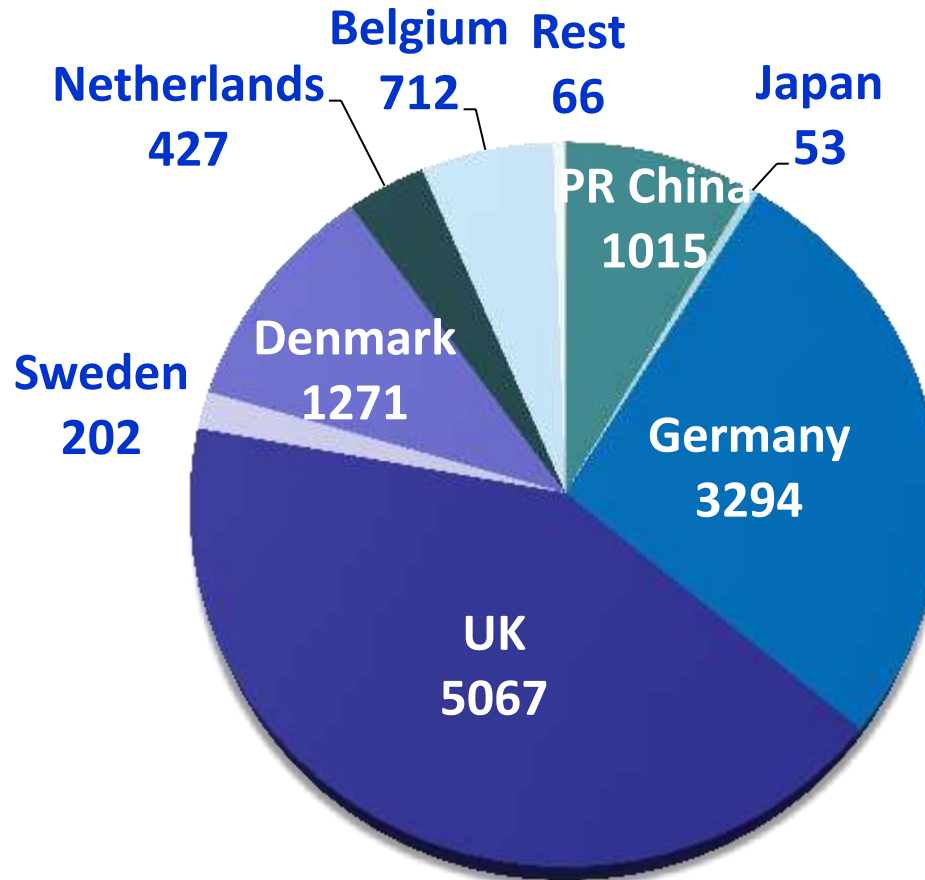
Wind Energy per Region by the end of 2015 (cumulative MW)



Source: GWEC

The 8 largest offshore markets by the end of 2015 (cumulative MW)

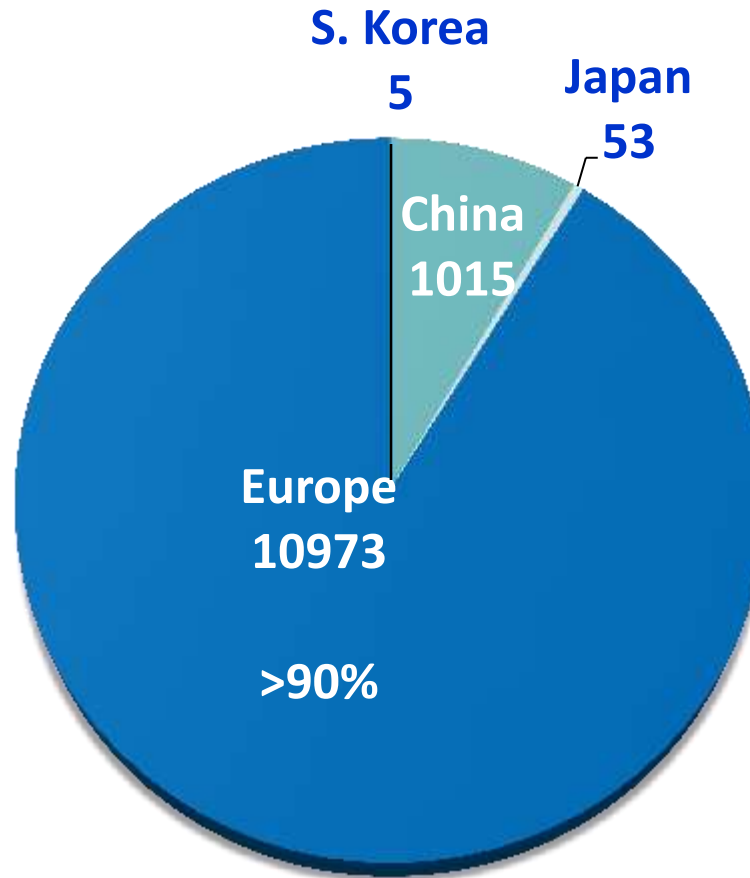
12 GW offshore vs. 432 GW total



Source: GWEC

Offshore Wind Energy per Region by the end of 2015 (cumulative MW)

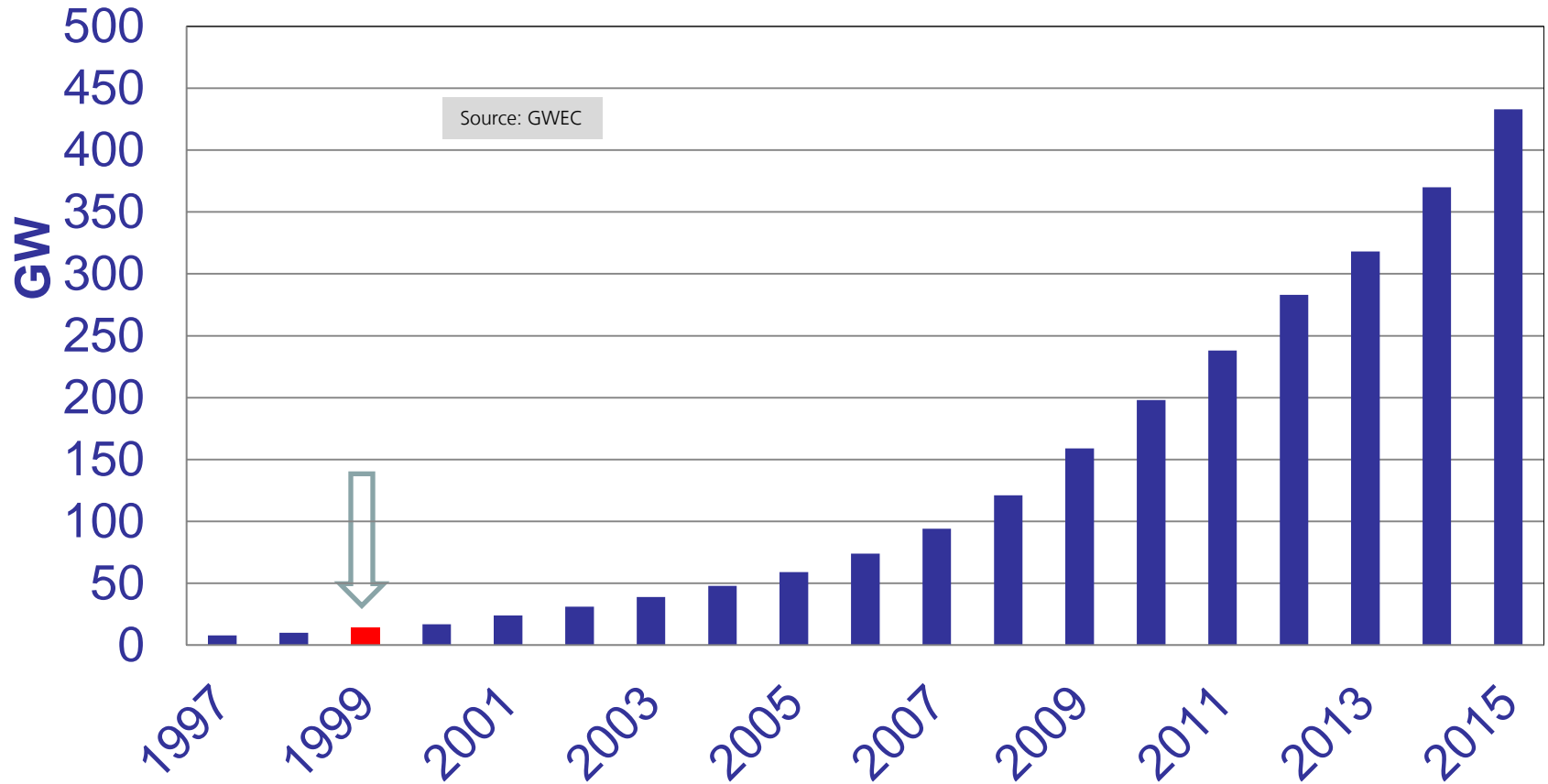
12 GW offshore vs. 432 GW total



Source: GWEC

Offshore wind in 2015 is where onshore wind was in 1999

Worldwide Cumulative installed capacity



Overview

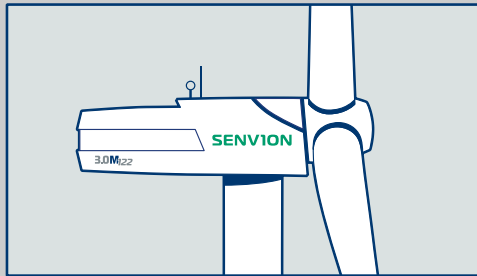
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A GREAT SCIENCE AND ENGINEERING CHALLENGE!



Onshore - Offshore: Capacity

Rated output:
3 megawatts (MW)



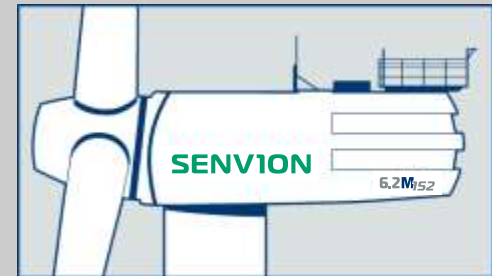
- Around 2,500 hours in full-load operation¹
- 3,000 kilowatts x 2,500 hours

- = 7,500,000 kWh

- = 2,000 households²



Rated output:
6.15 megawatts (MW)



- Around 4,000 hours in full-load operation¹
- 6,150 kilowatts x 4,000 hours

- = 24,600,000 kWh

- = 6,500 households²

¹ May vary strongly depending on location

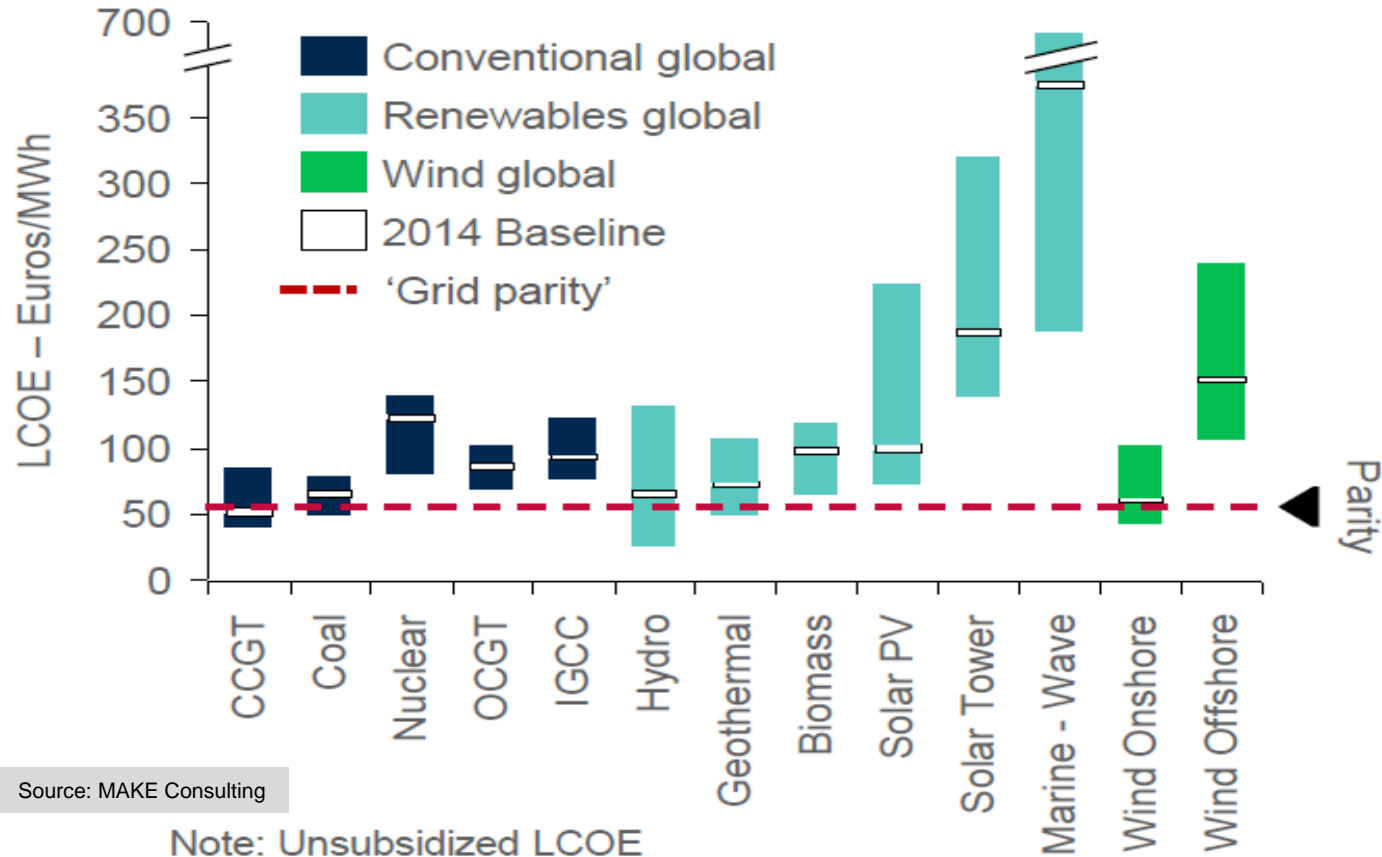
² Model calculation based on a three person household with an average consumption of electricity of 3,800 kilowatt-hours (kWh) per year

Onshore - Offshore: Logistics



Wind Energy and other energy sources

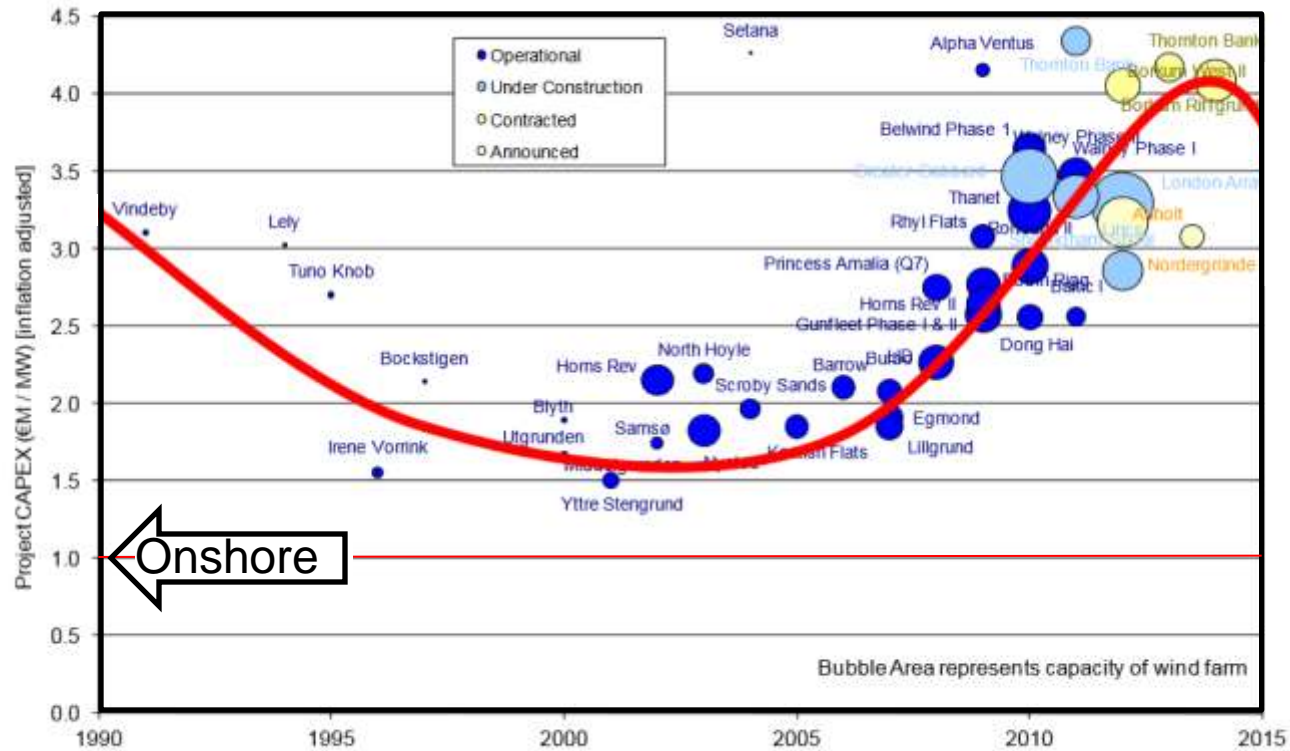
2014 LCOE – Global ranges and baselines



Source: MAKE Consulting

Note: Unsubsidized LCOE

Offshore Wind levelised Cost of Energy

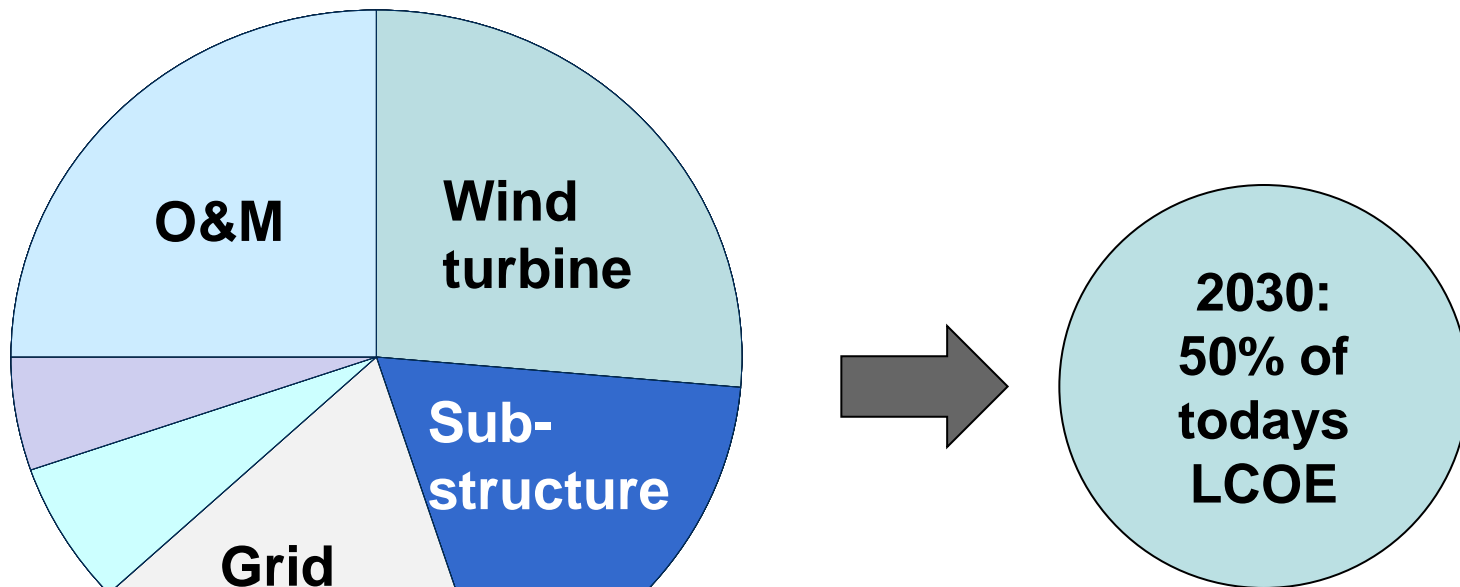


Source: DNV-GL



Offshore wind main challenge

- Reduce Cost of Energy



Offshore wind has cost reduction opportunities in multiple areas including scale effects

Turbines & plant



- Larger turbines and wind farms
- Increased reliability
- Scale effects and industrialisation

Substructures



- Standardised and optimised offshore foundation design and design criteria
- Industrialised manufacturing

Transmission



- eBoP optimisation of substation and transmission capex
- Innovative transmission solutions
- Improved grid access

O&M



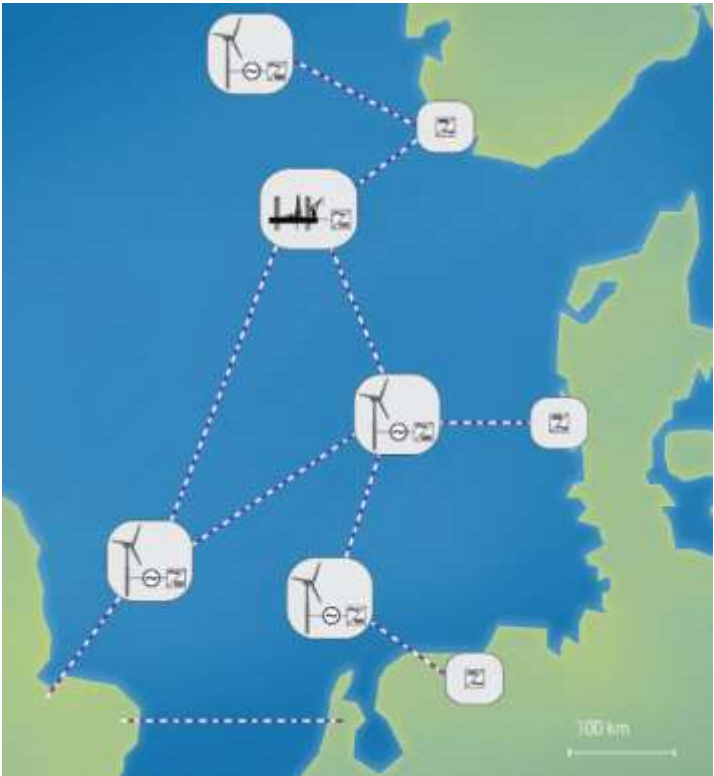
- Low OPEX drivetrains
- Turbine and component quality
- Condition monitoring, diagnostics, preventive maintenance

Source: Siemens, MHI-Vestas, MAKE

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Moving towards an North-Sea offshore grid



Example of our supply chain footprint: production and logistics center in Bremerhaven



**Senvion production hall for assembly
of large nacelles and hubs**

Source: Senvion



**PowerBlades factory for
Offshore blades**

Alpha Ventus – German offshore test field

6 Senvion 5M Turbines; 6 Adwen 5M Turbines

Completion of six Senvion 5M wind turbines on Nov. 16, 2009

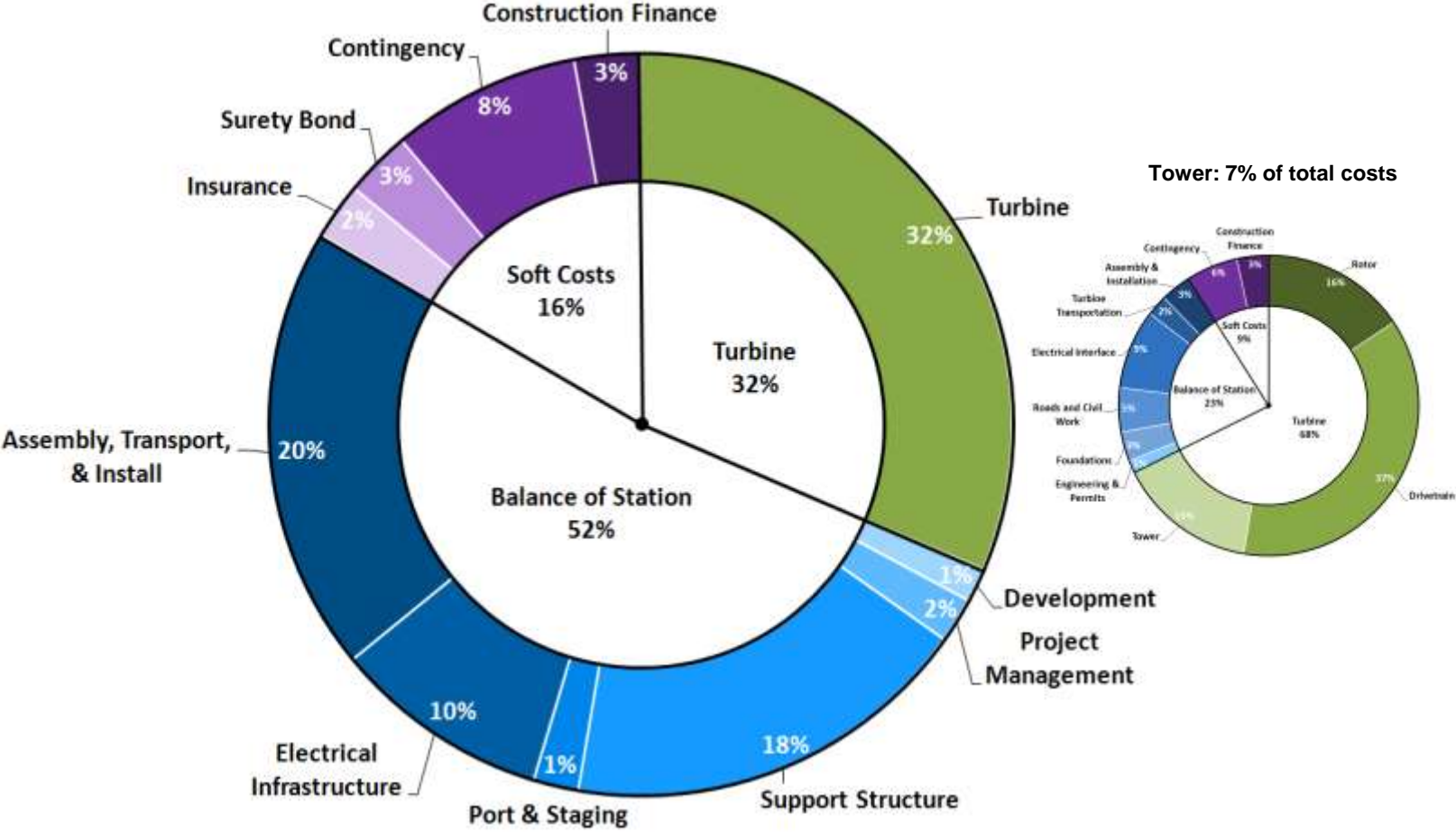


Customer: DOTI GmbH
**Location: German North Sea,
45 km off Borkum**
Turbines: Six Senvion 5M
Total rated capacity: 30 MW
Rotor Ø: 126 m

Senvion and Adwen Turbines at Alpha Ventus (formerly Areva ... Siemens in the near future?)



Costs of tower and support structures Offshore : 25%



Source: NREL



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RAVE Measurement program



Struktural-
dynamics



Water-
pressure



Noise
emission



Corrosion



Electrical
parameters



Meteo-
rology



Hydrology /
Geology



Bird
migration



SCADA data



FINO 1



Offshore Site Assessment – Wind and Sea



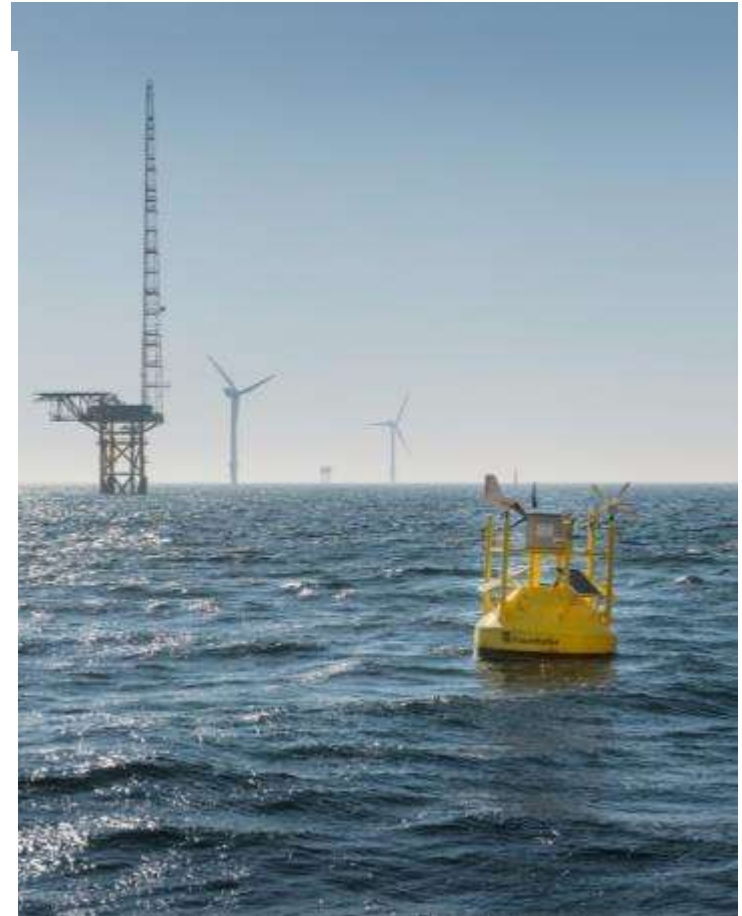
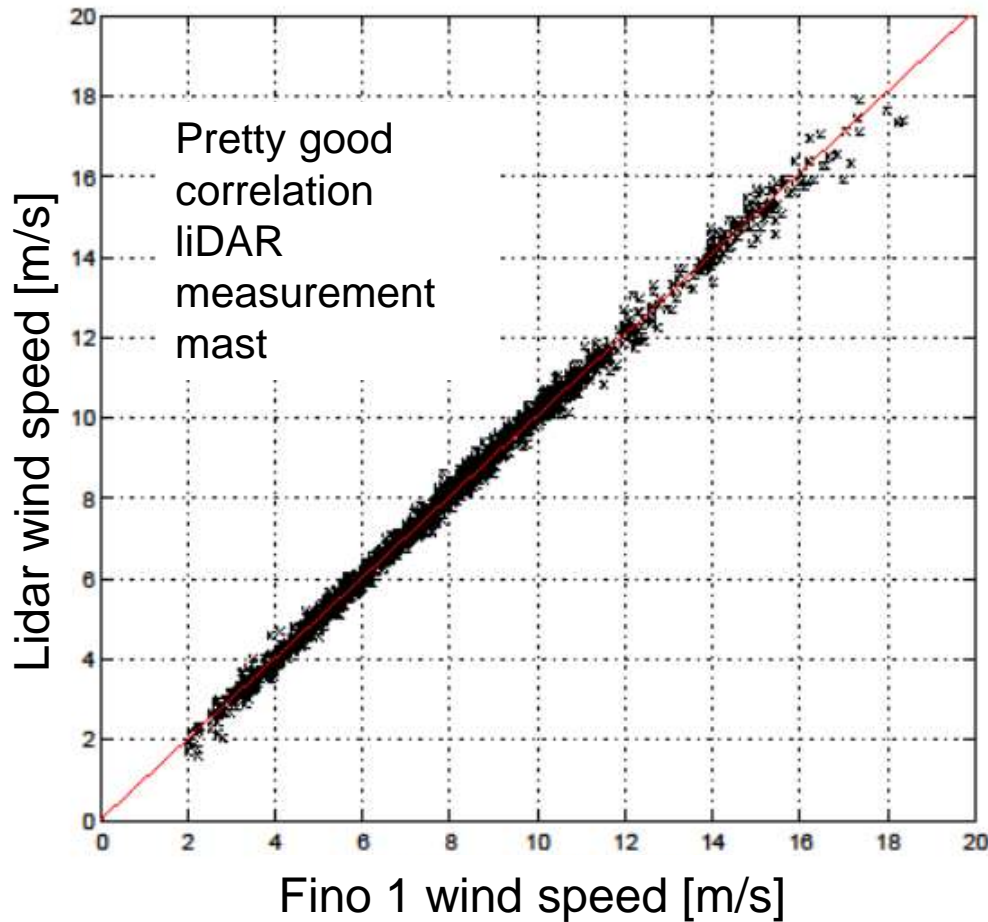
Research topics:

- Offshore meteorology
- Offshore Lidar buoy
- Ship-based Lidar
- Wind, wave and current measurements

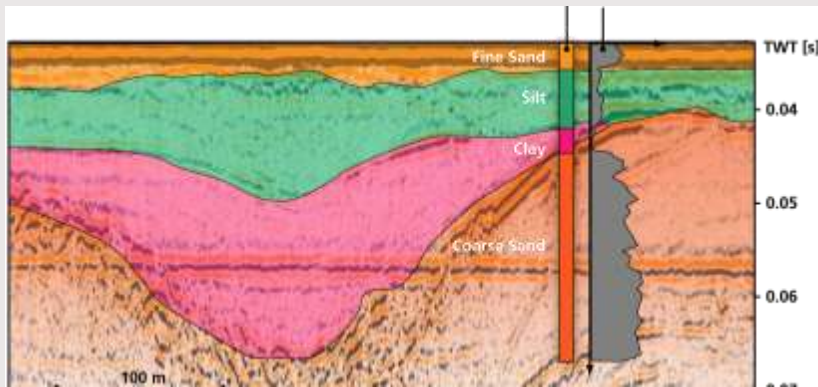
Services:

- Measurements
- Site conditions for design, construction and operation
- Wind resource assessment

Validation Campaign Fino 1



Offshore Site Assessment – Soil Conditions



Research topics:

- Seismic sea bed exploration with novel, digital streamer optimized for shallow water
- Geotechnical parameters
- Combination of seismic data with geotechnical surveys

Services:

- Seismic sea bed exploration
- Preliminary geotechnical investigations
- Laboratory measurements of soil parameters

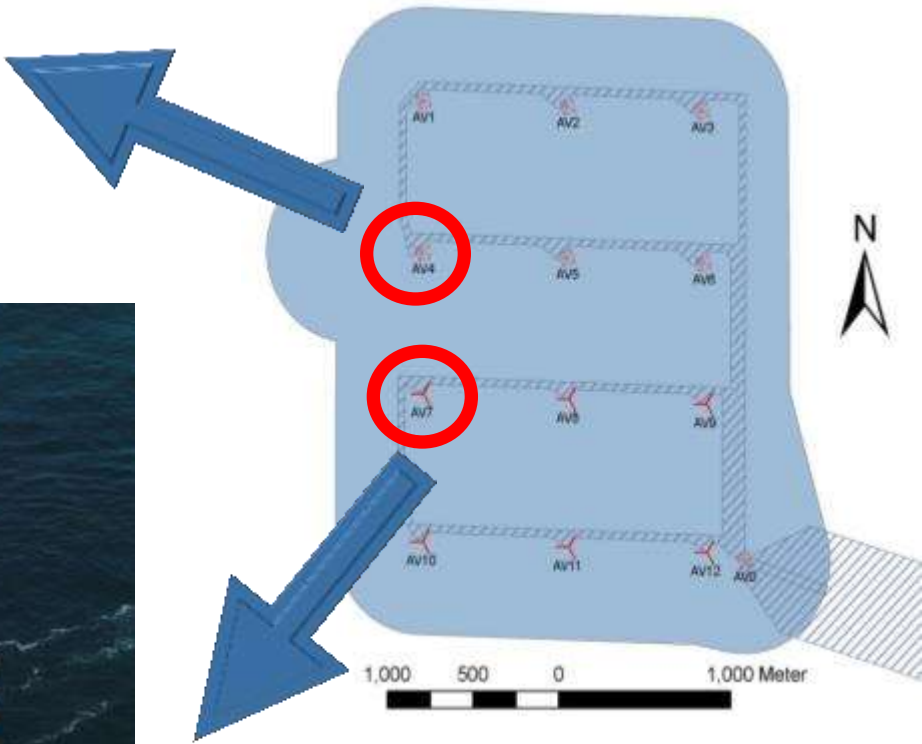
Scour and sediment transport



Source: bildarchiv.alpha-ventus.de



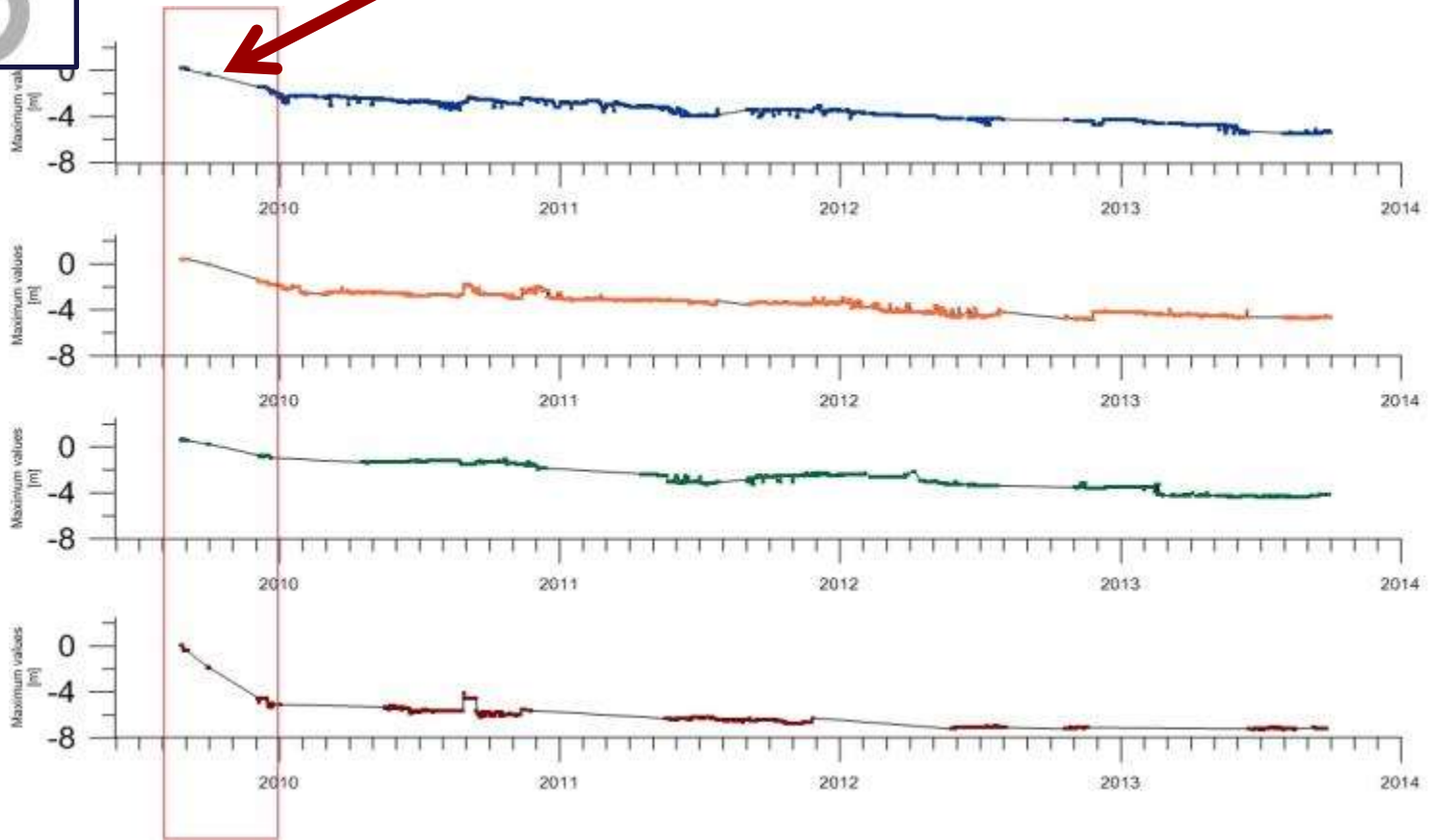
Source: BSH



Scour development over time

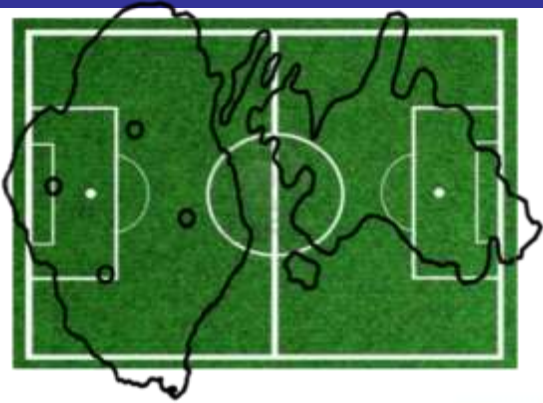
Strong increase in scour in the first 5 months

Maximum Value [m]



Source: BSH

Scour geometry (AV4)



7140 m²
FIFA Standard



Scour volume: 1700 m³
Scour area: 2400 m²

Accumulation volume: 200 m³
Accumulation area: 1400 m²

Source: BSH

Conclusions of Alpha Ventus

- Alpha Ventus and RAVE are major stepping stones for the deployment of offshore wind energy in Germany
- Manufacturers developed successful 5 MW turbines
- Coordinated and well networked research is an example for other major project clusters
- Measurement data can be used for further research (support structures, Loads, grid)
- Experience in cooperation between industry and research partners gained

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Exciting development of floating wind



Hywind
SINTEF/
MARINTEK
2005



Hywind Norway 2009

© Fraunhofer



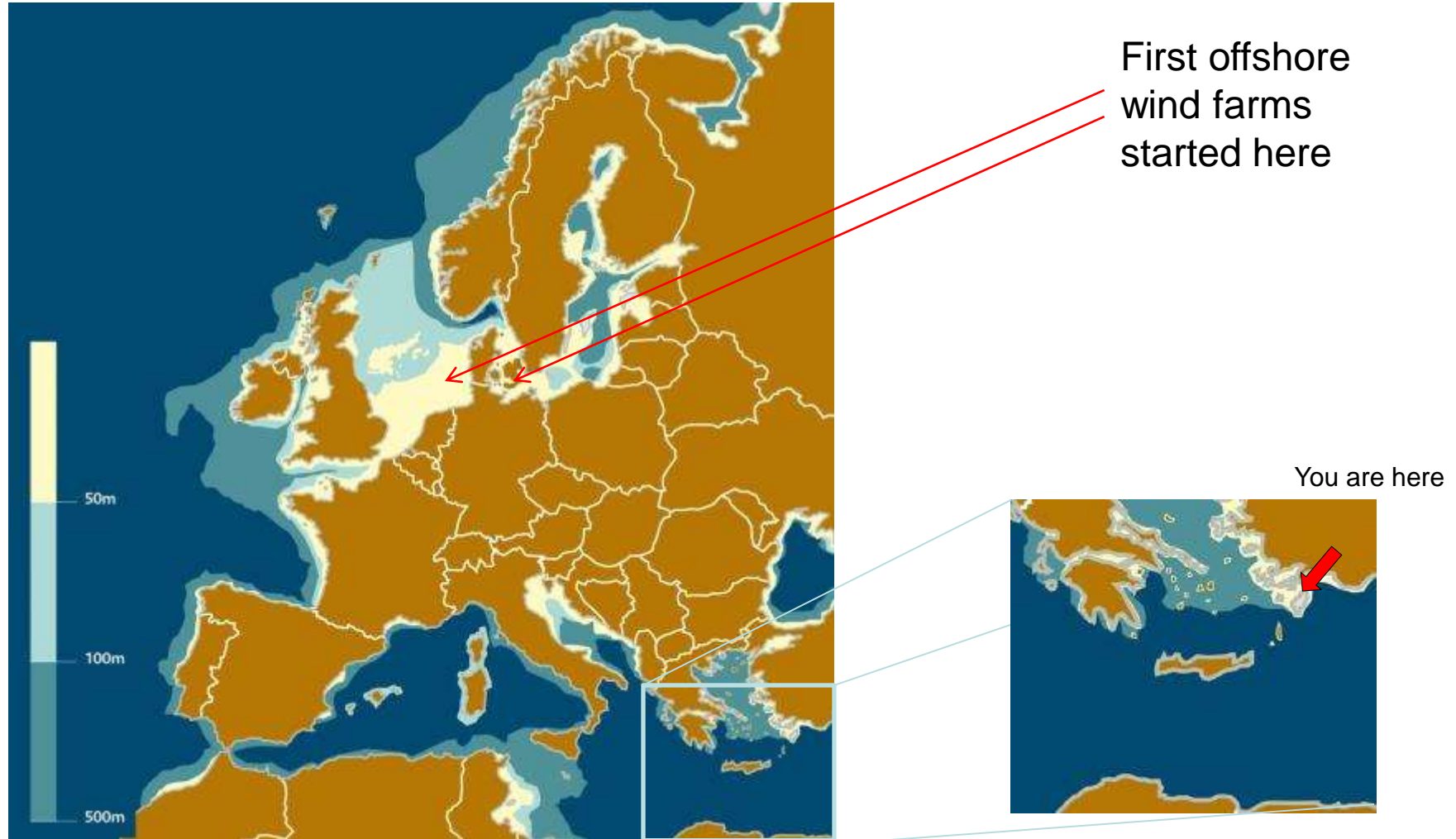
Hywind Scotland 2017

Introduction

**What are floating offshore
wind turbines?**

**Why build floating
offshore wind turbines?**

Offshore Wind started out on fixed support structures



State of the art: background

Fixed bottom OWT design

- Aero-servo-hydro-elastic loads simulation
- Experience since 1991 (Vindeby)
- Milestones like first jacket in 2006 (Beatrice Field)
- “Serial production”



Source: Senvion



Source: Senvion

Floater Design

- Frequency domain hydrodynamics simulation approaches and tank testing
- First Semi-Sub in 1960s
- Massive growth in size
- Design of single pieces



Source: Inpex, 2016

State of the art: most realistic / realized concepts

Ballast stabilized Spar type



Mooring line stabilized tension leg platform



Buoyancy and ballast stabilized Semi-submersible concepts

- Vertical columns with large distance
- Buoyancy stabilized
- Relatively low CG
- Ballast stabilized



Source: Statoil, Glaston, Principle Power, 2016

Specific design challenges: Uncertainties in hydrodynamic behaviour

- Offshore-Wind: aero-elastic time domain simulations, Morison approach
- Oil&Gas: Frequency domain, panel methods (diffraction problem)
- Diffraction in time domain
- Viscous damping hard to predict
- Challenging model tests necessary
- Fluid Structure Interaction (FSI) simulations can reduce uncertainty

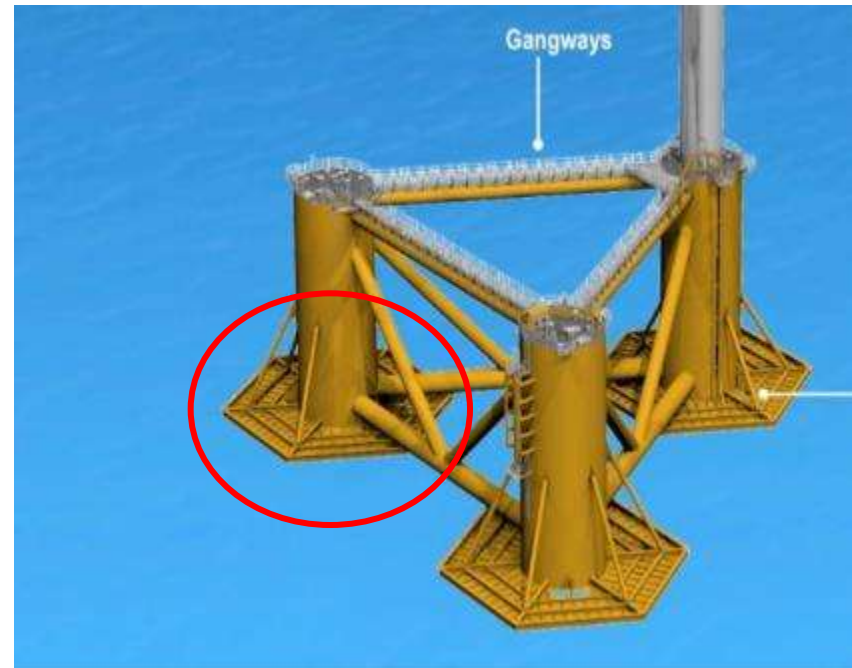


fig: Principle Power, 2016

Conclusion and outlook

Status

- Full scale prototypes
- Different Concepts
- Set of challenges
- Limited validation data available

But: Industrial experience

- Vestas MHI + Principle Power
- Siemens + Statoil
- Fukushima Forward consortium

Projects to come (?)

- Hywind Scotland: 5x 6 MW Siemens
- Fukushima Forward: 1 GW by 2020
- WindFloat Atlantic: 5x 6 MW Siemens
- Others



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European research

- Many leading wind turbine manufacturers:
 - Vestas/Mitsubishi
 - Siemens 
 - Gamesa
 - Enercon
 - Nordex
 - ... and many more
- Non-European manufacturers have major research centres in Europe
 - GE
 - Suzlon

Discussion of the key priorities per pillar

Wind Farm Management (O&M)

- Standardized and validated methods and sensor systems for performance measurement and condition monitoring
- Improvements in energy yield from wind farms through utilization of adaptive, and interactive and big data control
- Improvements in reliability and predictability of wind farms and data analysis to improve diagnostics and decision-making
- Lifetime optimization

Grid Systems, Integration and Infrastructure

- Energy management and balancing with other renewable sources
- Control, architectures for provision of ancillary services
- Standardization
- Improved long distance transmission systems for on- and offshore wind farms, incl. installation & O&M
- Energy storage

Industrialisation

- Standardisation
- Regulatory Market Requirement & Harmonisation
- Value chain development

Offshore Balance of Plant

- Floating offshore wind farms
- Industrialised transport and installation systems
- Innovative and industrialised offshore towers and foundations, incl. seabed interactions

Thank you for your attention

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